

DOCUMENT NO. WPPREPETCSTDASS07	SUBJECT Customer Specification	VERSION 1	DOCUMENT DATE 30/07/2026
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PRODUCT OVERVIEW

MATERIAL	Polyethylene Terephthalate (PET)	6 PREFORM SIZES 28 mm and 38 mm necks
MATERIAL GRADE	Virgin	
COLOUR	Clear / as required by customer	

PREFORM RANGE SPECIFICATIONS

Preform description	Nominal mass	Neck finish	Typical bottle size	Application note
18 gram preform	18 g	28 mm	500 ml	Lightweight PET bottle
21 gram preform	21 g	28 mm	500 ml	Heavier-duty 500 ml option
24 gram preform	24 g	28 mm	Customer dependent	General bottle blowing
32 gram preform	32 g	38 mm	1 litre	Wide-neck bottle application
38 gram preform	38 g	28 mm	750 ml / 1 litre	Standard beverage bottle
48 gram preform	48 g	28 mm	2 litre	Large-format PET bottle

APPLICATION

TYPICAL USE	PET bottle blow moulding
SELECTION	Match preform weight and neck finish
NECK OPTIONS	28 mm and 38 mm (Short neck)

QUALITY / COMPATIBILITY

INSPECTION	Visual and dimensional checks
FIT CHECK	Confirm with bottle mould and closure
CUSTOMER TEST	Trial blowing and application approval

PACKAGING

Packaging configuration and quantities are supplied according to preform size and customer order requirements.
Preforms should be protected from contamination, excessive heat and direct sunlight during storage and transport.

DISCLAIMER

The information in this document is based on current product data and is provided in good faith.
Preform suitability depends on the matching bottle mould, neck finish, closure, blowing conditions and intended application.
Customers should conduct their own blowing trials, dimensional checks, fit tests and product compatibility testing before commercial use.

QA MANAGER _____